

# Thermal Mass Flow Meter

For clean and dry gases

## Key Features

- Flange (DIN), PN16 and PN40 or R thread (ISO-7-1)
- IP65 rating
- Flow range:
  - 0.1 to 250 Nm/s
  - 0.3 to 820 ft/sec
- Accuracy:  $\pm 1.5\%$  reading,  $\pm 0.3\%$  full scale
- Touch screen display
- Power Supply: 18 to 30 vDC
- Two outputs as standard:
  - Digital - Modbus RTU
  - Analog - 4...20 mA + Pulse
- Measure: standard flow, mass flow, consumption and temperature
- Stable, accurate measurements



Flange connection



R Thread connection

## About

Inline type, thermal mass flow sensors are perfectly suited for measuring clean, dry compressed air and inert gas systems, where accuracy on smaller pipe sizing is important

Thermal mass technology is independent of pressure and temperature change. With no moving parts, the flow meter has a stable signal, high reliability and long-term measurement accuracy.

The streamlined sensor tip ensures minimal impact on gas flow while maintaining accuracy over a wide flow range.

The flow meter has digital signal processing, replacing the traditional analog bridge design. This makes the flow meter more accurate and has a wider range (range ratio of 1:2500).

## Applications

- Manufacturing and industrial use
- Temporary or permanent installation
- Clean, dry compressed air and inert gases
- Gas pressure up to 40 bar (580 psi)
- Pipe Sizes: DN15 to DN80



More Info

## Specifications

| Measurement Range   |   |
|---|---|
| Flow Velocity   | 0.1 to 250 Nm/s<br>(0.3 to 820 ft/sec)  |
| Gas Temperature   | -40 to +150°C<br>-40 to +302°F  |
| Gas Pressure  | 0 to 16 bar (232 psi)<br>Up to 50 bar (725 psi) if<br>using a retention cage              |
| Accuracy  |   |
| Flow Accuracy   | ±(1.5% RD + 0.3% FS)  |
| Contact us for higher accuracy of ±1% RD  |   |
| Reference Conditions: 20 °C, 1 bar(a) -ISO 1217<br>(editable)   |   |
| The accuracy and response time of the sensor can be<br>affected by the on-site conditions, contaminants in<br>the gas and incorrect installation. |   |
| Working Environment   |   |
| Ambient Temperature   | -30 to +70°C<br>-22 to +158°F   |
| Gas types   | Compressed air, nitrogen,<br>oxygen, carbon dioxide and<br>other non-condensable<br>gases |
| Gas Quality   | Clean and dry gas   |
| Display & Data Logger   |   |
| Display   | 2.8" IPS ultra-wide viewing<br>angle LCD touch screen                                     |
| Data Logging  | 10,000,000 record points  |
| Sampling Rate   | > 20 samples per second   |

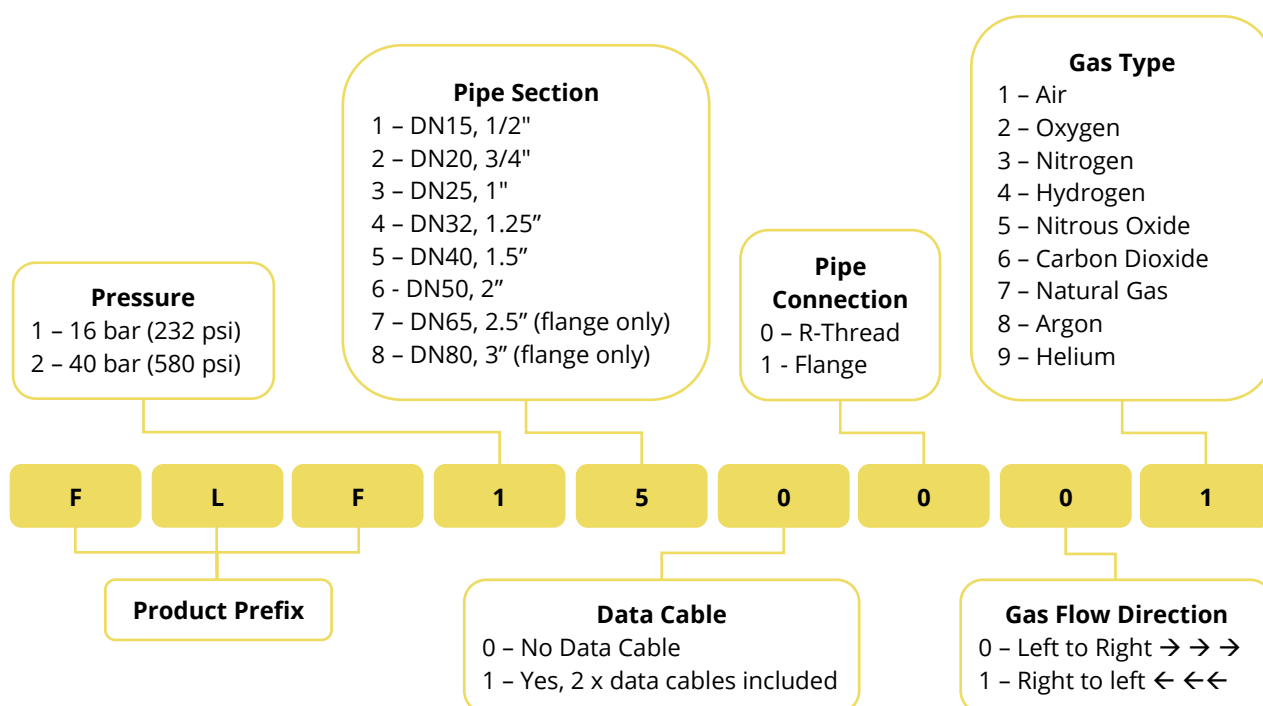
| Output   |   |
|--|---|
| Analogue Output  | 4-20 mA (isolated) / Pulse<br>output                          |
| Digital Output   | Modbus RTU (RS485)  |
| Output Signals   | Flow, Mass flow, Consumption,<br>Temperature                  |
| Full digital signal processing   |   |
| Power Supply   |   |
| Power Requirement  | 18 to 30V DC/ 5W @ 24V  |
| Electrical Connection  | 2 × 5 pin M12, Female   |
| Electromagnetic<br>Compatibility   | Meets IEC 61326-1   |
| Other  |   |
| Process Connection   | ISO G1/2" thread  |
| Pipe Size  | DN20 to DN600<br>0.75" to 12.0"                               |
| Shaft Lengths  | 250 mm or 400 mm<br>9.8" or 15.7"                             |
| IP Rating  | IP65  |
| Sensor Technology  | Thermal Mass<br>(not affected by temperature<br>and pressure) |
| Turndown Ratio   | Ultra-wide, 1:2500  |
| Bi-directional   | No  |
| Installation   | Permanent or Temporary  |
| Calibration  | Every 2 years   |
| Annual calibration is required if the sensor is<br>exposed to relative humidity above 85%. |   |
| Warranty   | 12 months   |
| HS Code  | 9026.80.80  |

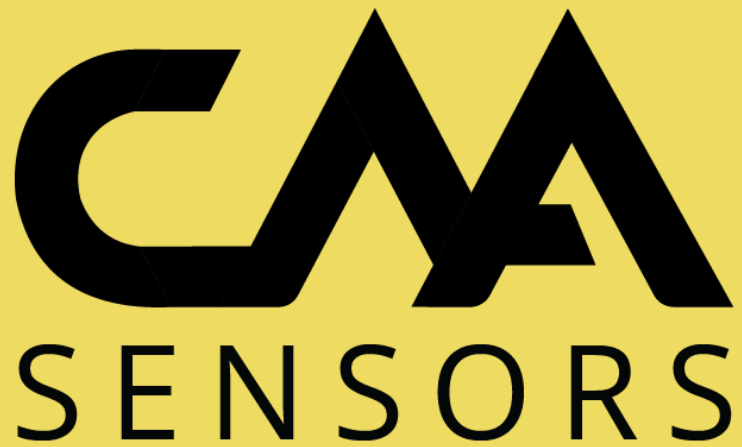
## Flow Range

| Pipe Size |        |                    | Flow Range (Nm3/h) |          | Flow Range (cfm) |          |
|-----------|--------|--------------------|--------------------|----------|------------------|----------|
| DN        | Inches | Connection         | Min Flow           | Max Flow | Min Flow         | Max Flow |
| 15        | ½"     | R Thread or Flange | 0.06               | 158      | 0.04             | 93       |
| 20        | ¾"     |                    | 0.1                | 282      | 0.06             | 166      |
| 25        | 1"     |                    | 0.2                | 441      | 0.1              | 259      |
| 32        | 1.25"  |                    | 0.3                | 723      | 0.2              | 425      |
| 40        | 1.5"   |                    | 0.5                | 1,131    | 0.3              | 665      |
| 50        | 2"     | Flange only        | 0.7                | 1,767    | 0.4              | 1,040    |
| 65        | 2.5"   |                    | 1.2                | 2,986    | 0.7              | 1,757    |
| 80        | 3"     |                    | 1.8                | 4,523    | 1.1              | 2,662    |

## How to Order

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